



World Exchange, Inc.

Invoice Details for Woven Man-Made Fiber Fabrics

1. State exact width of the fabric: _____

2. Detailed description of fabric: _____

3. If composed of more than one material, list percentage by weight of each: _____

4. Identify the man-made fibers (*answer both A and B*): *

A. Artificial Synthetic

B. Filament Staple

5. Indicate whether fabric is (*see notes at right*)

Bleached* * Yarns of different colors* *

Unbleached Printed* *

Dyed* *

6. Are yarns: textured not textured

7. Number of yarns in warp: _____ filling: _____

8. Specify how the fabric is woven:

Twill: (*Choose A-C*) Dobby Swivel

A. 3-thread Jacquard Lappet

B. 4-thread Plain weave Other

C. Other

9. Specify yarn size in warp: _____ filling: _____

10. For staple yarns, specify whether combed carded

11. Number of threads per square centimeter in warp: _____ in filling: _____

12. Weight per sq meter in grams: _____ 13. Average yarn number (AYN): _____

$100 \times \text{number of single threads per square cm} = \text{AYN number of grams per square meter}$

* **Synthetic** covers acrylic, aramid, modacrylic, nylon, olefin, polyester, spandex and vinyon. **Artificial** covers acetate, rayon and triacetate **Filaments** are continuous yarns: staple is a spun yarn.

* *Notes for Item 5

Bleached refers to fabric which is bleached, dyed white or treated with a white dressing.

Dyed refers to a fabric which is dyed a single uniform color other than white or consisting of a colored yarn of a single uniform color.

Yarns of different colors refers to fabric consisting of yarns of different shades of the same color (other than the natural color of the constituent fibers) and fabric consisting of both bleached or unbleached yarn or colored yarn.

Printed refers to fabric which has been printed in the piece, whether or not made from yarns of different colors.